

**Garant****Indexable insert for turning GPCT S50104, Grade: HB7035****Order data**

Order number	268570 HB7035
GTIN	4062406057565
Item class	211

**Technical description**

Corner radius	0.4 mm
Cutting depth $a_p$	0.05 - 0.35 mm
Secondary application	K
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed $f$	0.03 - 0.25 mm/rev.
Cutting speed $v_c$ secondary application	60 - 150 m/min
Main application	P
Cutting speed $v_c$ main application	60 - 150 m/min
Grade	HB7035
Chip breaker	SF

Cutting conditions	continuous
Coating	TiN
ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning